



Assembly Instruction

product: HSG-IGH-EC-912 SCH-VA0.x/VA1.x

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passing:

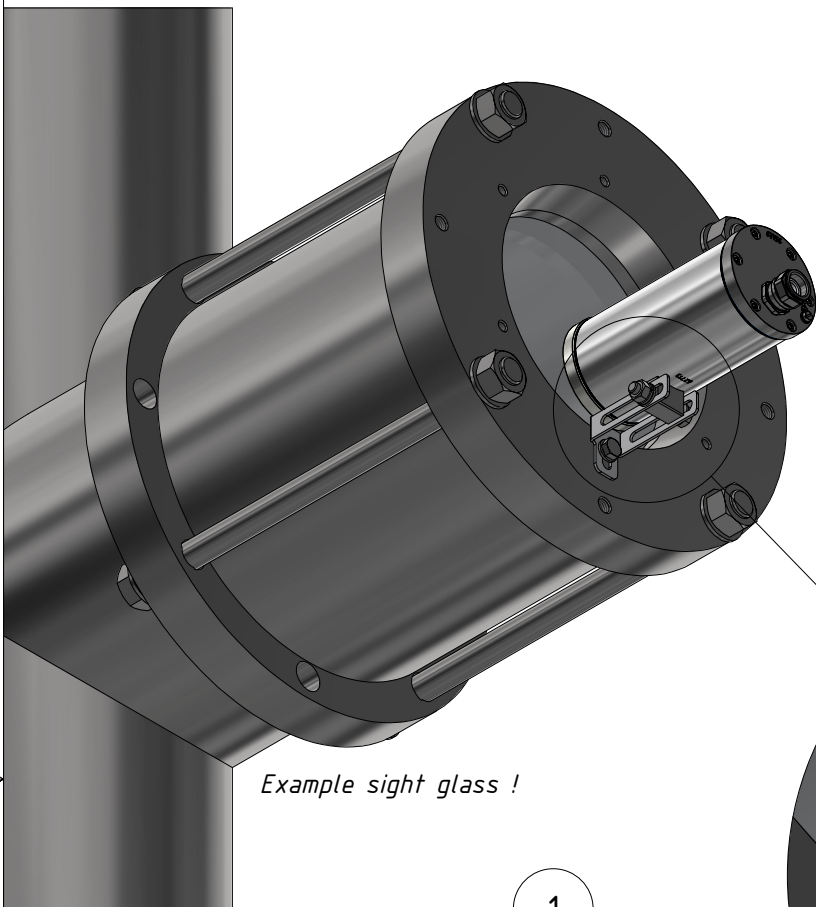


INTRO

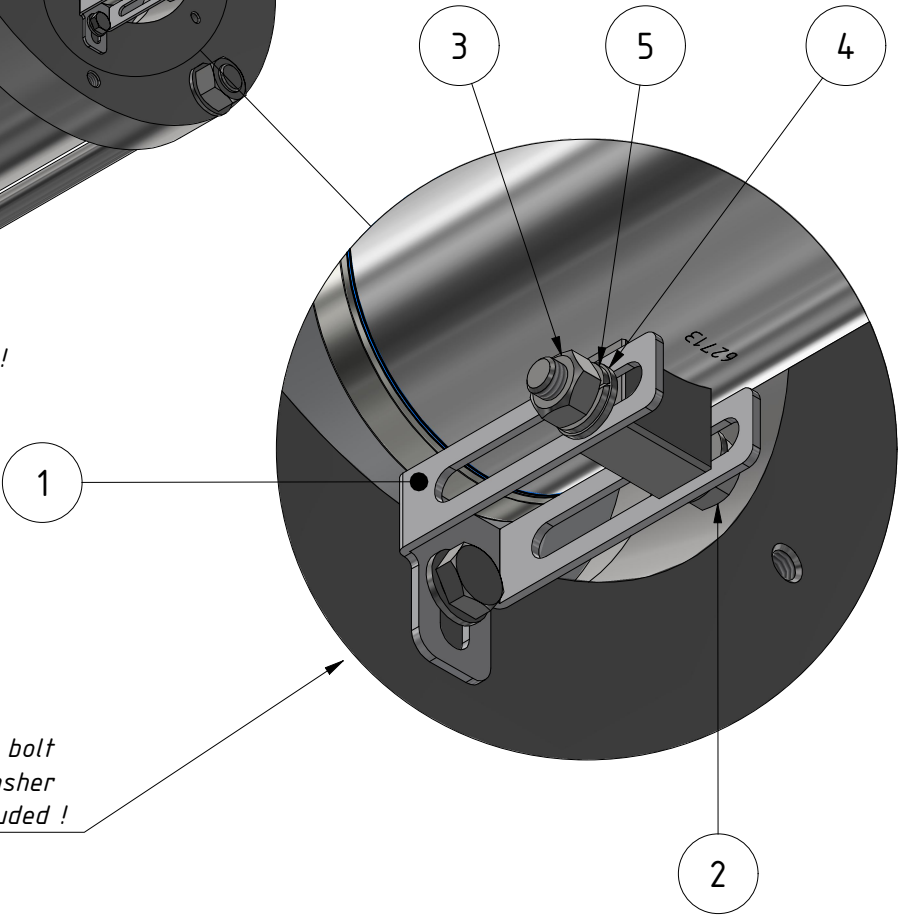


What you need:	
Wrench	13mm
Torque wrench	13mm

ATTENTION:
Please be careful when
working at heights !



Example sight glass !



*M8 threaded bolt
+ M8 washer
not included !*

Table of content			
obj.	qty.	part	material
1	1	SCH-VA1.2 (hinge attachment)	stainless steel
2	1	Threaded bolt DIN 933 - M8 x 45	stainless steel
3	1	Nnut ISO 4032 - M8	stainless steel
4	2	Washer DIN 433 - 8,4	stainless steel
5	1	Washer DIN 7980 - A8	stainless steel

1

note specific torque !

M8 threaded bolt not included !

Example sight glass !

2

Adjust, if necessary !

tightening: 20Nm

Example sight glass !

